



Board Assembly Assistance

Prodigy - Custom II - Imperial

Thanks for your recent Cabrinha board purchase. Follow these step by step instructions to make your assembly a snap. You will need a few simple tools to get started: 1/ small phillips screwdriver, 2/ large phillips screwdriver, and 3/ small flathead screwdriver (for certain fins). After unpacking your board and the Cabrinha components pack (see Fig. 1), ensure that you have the correct parts necessary to assemble your board and that you leave out unnecessary screws. You should have 1 board, 2 foot plates, 1 grab handle, 4 fins, 2 foot straps, 4 plastic foot strap washers, 8 fat head fin screws (#10 24 x 9/16"), 4 foot strap screws (1/4" 20 x 3/4"), and 2 flat head grab handle screws (1/4" 20 x 5/8").

Step 1: Check all the inserts on the board to ensure they are free from any metal filings before any installation. If necessary, use a foot strap screw to check any of the inserts that you plan to use during installation.

Step 2: Insert one of the foot strap screws into the foot strap washer and then through the foot strap. Don't forget to flip the foot strap logo side down and push the screw through the foot strap cover on the bottom. Repeat this step for both sides of each foot strap (see Fig. 2).

Step 3: Insert the grab handle screws into the grab handle and put aside (see Fig. 3).

Step 4: If assembling with white fins, you may proceed to the next step. If assembling with black fins, use a flathead screwdriver to loosen and remove the two screws in each fin. These flathead screws are not necessary for the assembly of the board (see Fig. 4).

Step 5: Position the board so that the heel side of the board is closest to you. With the "right" foot plate (see Fig. 5), align it over the board inserts in either the inboard or outboard stance. Note that it is wise to use the middle foot plate notches for assembly to start, then make adjustments, if necessary, once you have ridden the board. The foot plate will angle slightly up to the right when the board and plate are in the correct position. Note in Fig. 5 that only the outboard or inboard inserts should be used. Assembly in another configuration automatically voids the warranty on the foot plates and can lead to broken foot plates.

Step 6: Determine which strap is the "right" strap before proceeding. Generally, most riders prefer the fat part of the strap on the instep of the foot, but a minority of riders prefer the opposite orientation of the strap. If using the adjustable foot straps (not shown) it helps tremendously to undo all the velcro and make the strap as wide as possible before installation. Note also that side of the strap with the metal ring for the velcro adjustment should be mounted after the other side. Loosely attach the foot strap on one side of the foot plate, turned 180 degrees (see Fig. 6).

Step 7: Turn the footstrap 180 degrees to ready for the second screw installment. The strap should still be loose and should rotate easy. To make the second side installment easier, push the footplate hard towards the loosely installed screw and then fully tighten down the screw. While tightening, try to keep the unsecured side of the plate centered over the insert so that the second screw installment will be pre-aligned once the first screw is tightened (see Fig. 7).

Step 8: Install the second foot strap screw. It helps to have the board on the ground and to be positioned to put force straight down on the screw. Be sure that the insert is located roughly in the middle of the foot plate notch to ensure a smooth installment (see Figs. 7 + 8).

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Step 9: Repeat Steps 5 through 8 for the left side of the board. Then adjust the velcro closure on the footstraps on both sides to your comfort. If you do not have adjustable foot straps, it is recommended that the straps be installed using the largest settings (i.e. facing the fat part of the plastic washers out, and using the outside screw hole positions on the foot strap) and once left overnight, then adjustments can be made to make the strap either narrower (adjusting the plastic washers so that either one or both of the fat side face in towards the strap) or smaller (using either one or both of the inner straight screw holes - see Fig. 2 for reference).

Step 10: Install grab handle attaching both screws into the inserts positioned closest to the middle of the board (see Fig. 9).

Step 11: Assemble the fins with the wide part of the fin towards the tip of the board. Do not use fin screws that look like those in Fig. 10. See Fig. 11 for proper installation.

Congratulations!! Enjoy your new Cabrinha board. Please contact your Cabrinha dealer for additional assistance or service for your board.



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Figure 6



Figure 7



Figure 8



Figure 9



Figure 10

DO NOT USE THESE!!

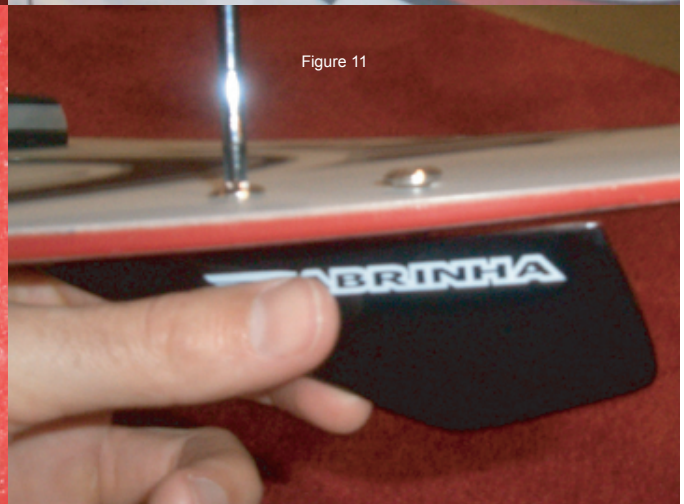


Figure 11

ENJOY YOUR BOARD!!